

SCOPE OF ACCREDITATION

Heat Treating

Listemann AG
Sulzer Allee 25
Winterthur, CH8404
Switzerland

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7102 Rev K - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on or after 15-Aug-2021)

Brazing – AC7102/1 must also be selected
Nickel and Cobalt Alloys – Industry Specs – Check any applicable boxes
Nickel and Cobalt Alloys– Customer Specs
Stainless Steels, Austenitic – Customer Specs
Stainless Steels, Martensitic – Customer Specs
Stainless Steels, Precipitation Hardening – Customer Specs
Steels – Customer Specs
Steels – Industry Specs – Check any applicable boxes
 Industry Spec – Other – Steels
Titanium Alloys – Customer Specs
Titanium Alloys – Industry Specs – Check any applicable boxes
 Industry Spec – Other – Titanium Alloys
Vacuum Heat Treating – Customer Specs
Vacuum Heat Treating – Industry Specs – Check any applicable boxes

AC7102S Rev J - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits BEFORE 12-Nov-2023)

U3 Rolls–Royce

AC7102/1 Rev F - Nadcap Audit Criteria for Heat Treating - Brazing (to be used on audits on/after 10 July 2016)

Vacuum Brazing – Customer Specs
Vacuum Brazing – Industry Specs – Check any applicable boxes
 Industry Spec – Other

AC7102/5 Rev F - Nadcap Audit Criteria for Heat Treating - Hardness and/or Conductivity Testing (to be used on audits on/AFTER 30-Apr-2023)

Hardness – Rockwell – Check any applicable boxes

Industry Spec – Other

Hardness – Vickers – Check any applicable boxes

Industry Spec – Other

AC7102/8 Rev A - Nadcap Audit Criteria for Heat Treating Pyrometry (to be used on audits BEFORE 27-Aug-2023)

Pyrometry – Customer Specs

Pyrometry – Industry Specs – Check any applicable boxes

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